

Aeroquip®
Convuluted PTFE Hose

Combines the routing flexibility of light weight rubber hose with the temperature range and fluid compatibility of PTFE hose.



Powering Business Worldwide

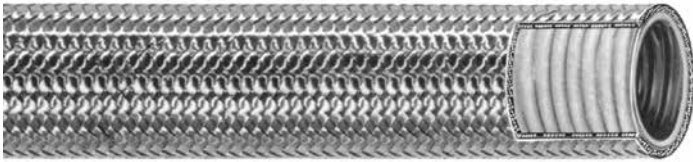
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Design Features

- Increase flexibility — excellent for use where a tight bend radius is required
- Lightweight
- Crimp fitting design provides excellent retention and sealing characteristics
- Operating temperatures: -65°F to +400°F (-54°C to +204°C)
- TSO C53a, Type A and Type C and TSO C75, Type II-A-S/P approvals
- Available with integral silicone fire protection cover and integral polyester chafeguard
- Available in wide size range, -4 through -32
- Qualified to AS620 and AS1055
- Available with flared and flareless style end fittings (mates with AS4395 and AS33514 end connections)
- Contact Eaton for other end fitting design options.

AE641 Hose



Construction: Convoluted PTFE inner tube with conductive inner liner. Corrosion resistant stainless steel wire braid reinforcement.

Application: Hydraulic return, fuel, engine oil and coolant lines for aircraft and ground support applications.

Operating Temperature Range: -65°F to +400°F (-54°C to +204°C)

Basic Specification: AS620; TSO C53a, Type A; TSO C75, Type II-A-S/P approvals.

AE441/AE443 Hose



Construction: AE641 hose with an integral cover of silicone rubber compound.

Application: Hydraulic return, fuel, engine oil and coolant lines for aircraft and ground support applications.

Operating Temperature Range: -65°F to +400°F (-54°C to +204°C)

Basic Specification: AS620; AS1055, Type IIb, Class B; TSO C53a, Type C and TSO C75, Type II-A-S/P-F approvals.

AE541 Hose



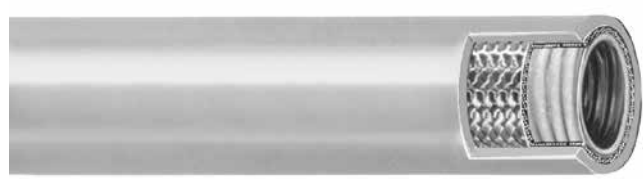
Construction: AE641 hose overlaid with a blue braided chafeguard cover of tough polyester yarn.

Application: Hydraulic return, fuel, engine oil and coolant lines for aircraft and ground support applications.

Operating Temperature Range: -65°F to +300°F (-54°C to +149°C)

Basic Specification: AS620 standards with the exception of upper temperature range limits; TSO C53a, Type A; TSO C75, Type II-A-S/P approvals.

AE841 Hose



Construction: AE641 hose overlaid with a thin wall integral cover of silicone rubber compound.

Application: Hydraulic return, fuel, engine oil and coolant lines for aircraft and ground support applications.

Operating Temperature Range: -65°F to +400°F (-54°C to +204°C)

Basic Specification: AS620; AS1055, Type IIb, Class B; TSO C53a, Type C; TSO C75, Type II-A-S/P-F approvals.

Design Features

Minimum Bend Radius Comparison

| Hose Size | AS620 (AE641 Hose) | MIL-H-25579 (Conventional Smooth Bore) |
|-----------|-----------------------|---|
| -4 | 1.25 | 2.00 |
| -6 | 2.25 | 4.00 |
| -8 | 2.88 | 4.62 |
| -10 | 3.00 | 5.50 |
| -12 | 3.75 | 6.50 |
| -16 | 5.00 | 7.38 |
| -20 | 6.25 | 11.00 |
| -24 | 7.50 | 14.00 |
| -32 | 10.00 | — |

Minimum bend radius values shown are for standard operating pressures. Contact Eaton for reduced bend radius recommendations at lower operating pressures.

| | |
|---|--|
| Standard Fitting Material Specifications | Nut — CRES, AMS 5639 (304) |
| | Wire — CRES, AMS 5685 (305) |
| | Nipple — CRES, AMS 5639 (304) for sizes -6 through -10 |
| | Nipple — CRES, AMS 5659 (15 - 5PH) for sizes -12 through -32 |
| | Socket — CRES, AMS 5639 (304) |

Contact Eaton for alternative fitting materials.

Hose Dimensions and Performance Data

| | HOSE FITTING | | | | | | | | |
|-----------------------------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| | -4 | -6 | -8 | -10 | -12 | -16 | -20 | -24 | -32 |
| AE641 Hose O.D. (Max.) | .477 | .587 | .787 | .882 | 1.092 | 1.325 | 1.558 | 1.820 | 2.357 |
| AE441 Hose O.D. (Max.) | .76 | .860 | 1.055 | 1.150 | 1.385 | 1.610 | 1.840 | 2.120 | — |
| AE443 Hose O.D. (Max.) | — | — | — | — | — | — | — | — | 2.520 |
| AE841 Hose O.D. (Max.) | .693 | .803 | 1.003 | 1.098 | 1.308 | 1.485 | 1.774 | 1.980 | — |
| AE541 Hose O.D. (Max.) | .532 | .640 | .840 | .950 | 1.150 | 1.377 | 1.625 | 1.900 | 2.400 |
| Hose I.D. (Min.) | 2.75 | .355 | .520 | .600 | .790 | .990 | 1.220 | 1.490 | 1.980 |
| Minimum Bend Radius (inches) | 1.25 | 2.25 | 2.88 | 3.00 | 3.75 | 5.00 | 6.25 | 7.50 | 10.00 |
| Vacuum Data (max. inches Hg.) | 28 | 28 | 28 | 28 | 28 | 28 | 20 | 12 | 5 |
| Operating Pressure (PSI/MPa) | 1000 6,89 | 1000 6,89 | 1000 6,89 | 1000 6,89 | 1000 6,89 | 1000 6,89 | 1000 6,89 | 750 5,17 | 250 1,72 |
| Proof Pressure (PSI/MPa) | 2000 13,79 | 2000 13,79 | 2000 13,79 | 1800 12,41 | 1800 12,41 | 1800 12,41 | 1800 12,41 | 1500 10,34 | 500 3,45 |
| Minimum Burst Pressure (PSI/MPa) | 4000 27,58 | 4000 27,58 | 3600 24,82 | 3600 24,82 | 3600 24,82 | 3600 24,82 | 3600 24,82 | 3000 20,68 | 1000 6,89 |
| AE641 Hose Vwt. (Lb./In.) (Kgs/M) | .008 .143 | .008 .142 | .013 .231 | .017 .303 | .026 .463 | .032 .570 | .040 .712 | .050 .890 | .066 1,775 |
| AE441 Hose Vwt. (Lb./In.) (Kgs/M) | .022 .393 | .025 .445 | .035 .625 | .041 .729 | .055 .979 | .068 1,214 | .075 1,335 | .090 1,607 | — |
| AE443 Hose Vwt. (Lb./In.) (Kgs/M) | — | — | — | — | — | — | — | — | .113 2,014 |
| AE841 Hose Vwt. (Lb./In.) (Kgs/M) | .017 .304 | .019 .341 | .028 .500 | .032 .570 | .043 .770 | .049 .876 | .068 1,216 | .070 1,240 | — |
| AE541 Hose Vwt. (Lb./In.) (Kgs/M) | .009 .161 | .013 .232 | .018 .329 | .019 .339 | .035 .625 | .044 .786 | .054 .964 | .057 1,018 | .072 1,286 |

All dimensions in inches.

Flared Fittings

Fittings are ordered by combining a nipple assembly and socket.
Order each by part number. Example:



Socket must be ordered under Eaton's part number AE24204/AE33767 (letter size code is the same as nipple assembly).

Nipple Assembly Part Number AE24850G + AE24204G
Socket Part Number _____

Socket AE24204 (Size code: E through J)
Socket AE33767 (Size code: K through R)

| | Hose Size | Nipple Assembly | Max. A | C | Nom. D | Min. H | R* | Thread T | Hex Y | Weight** (lbs.) |
|--|-----------|-----------------|--------|-----|--------|--------|-------|--------------|-------|-----------------|
| Straight AE24850 E, G, H, J | -4 | AE24850E | 1.19 | .37 | — | .170 | — | .4375-20UNJF | .56 | .16 |
| | -6 | AE24850G | 1.27 | .38 | — | .271 | — | .5625-18UNJF | .69 | .10 |
| | -8 | AE24850H | 1.41 | .43 | — | .360 | — | .7500-16UNJF | .88 | .17 |
| | -10 | AE24850J | 1.58 | .50 | — | .479 | — | .8750-14UNJF | 1.00 | .22 |
| Straight AE36900 K through R | -12 | AE36900K | 1.67 | .57 | — | .650 | — | 1.0625-12UNJ | 1.25 | .35 |
| | -16 | AE36900M | 1.75 | .60 | — | .854 | — | 1.3125-12UNJ | 1.50 | .48 |
| | -20 | AE36900N | 2.09 | .64 | — | 1.100 | — | 1.6250-12UNJ | 1.81 | .71 |
| | -24 | AE36900P | 2.19 | .74 | — | 1.325 | — | 1.8750-12UNJ | 2.13 | 1.08 |
| | -32 | AE36900R | 2.33 | .92 | — | 1.840 | — | 2.5000-12UNJ | 2.75 | 1.71 |
| 45° Elbow AE25093 E, G, H, J | -4 | AE25093E | 1.75 | .37 | .389 | .170 | .375 | .4375-20UNJF | .56 | .07 |
| | -6 | AE25093G | 1.82 | .38 | .479 | .271 | .500 | .5625-18UNJF | .69 | .10 |
| | -8 | AE25093H | 1.90 | .44 | .509 | .360 | .500 | .7500-16UNJF | .88 | .17 |
| | -10 | AE25093J | 2.15 | .50 | .573 | .479 | .625 | .8750-14UNJF | 1.00 | .23 |
| 45° Elbow AE37091 K through R | -12 | AE37091K | 2.39 | .57 | .625 | .596 | .844 | 1.0625-12UNJ | 1.25 | .36 |
| | -16 | AE37091M | 2.50 | .63 | .682 | .795 | .969 | 1.3125-12UNJ | 1.50 | .52 |
| | -20 | AE37091N | 3.00 | .64 | .802 | 1.026 | 1.188 | 1.6250-12UNJ | 1.81 | .74 |
| | -24 | AE37091P | 3.15 | .77 | .868 | 1.258 | 1.375 | 1.8750-12UNJ | 2.12 | 1.10 |
| | -32 | AE37091R | 3.47 | .92 | 1.032 | 1.720 | 1.750 | 2.5000-12UNJ | 2.75 | 1.67 |
| 90° Elbow AE25092 E, G, H, J | -4 | AE25092E | 1.58 | .37 | .770 | .170 | .375 | .4375-20UNJF | .56 | .07 |
| | -6 | AE25092G | 1.63 | .38 | .971 | .271 | .500 | .5625-18UNJF | .69 | .11 |
| | -8 | AE25092H | 1.69 | .44 | 1.014 | .360 | .500 | .7500-16UNJF | .88 | .17 |
| | -10 | AE25092J | 1.94 | .50 | 1.176 | .479 | .625 | .8750-14UNJF | 1.00 | .27 |
| 90° Elbow AE36902 K through R | -12 | AE36902K | 2.26 | .57 | 1.378 | .596 | .844 | 1.0625-12UNJ | 1.25 | .38 |
| | -16 | AE36902M | 2.39 | .63 | 1.532 | .795 | .969 | 1.3125-12UNJ | 1.50 | .56 |
| | -20 | AE36902N | 2.90 | .64 | 1.830 | 1.026 | 1.188 | 1.6250-12UNJ | 1.81 | .80 |
| | -24 | AE36902P | 3.08 | .77 | 2.033 | 1.258 | 1.375 | 1.8750-12UNJ | 2.12 | 1.19 |
| | -32 | AE36902R | 3.46 | .92 | 2.484 | 1.720 | 1.750 | 2.5000-12UNJ | 2.75 | 1.98 |

All dimensions in inches.

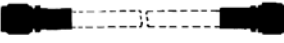
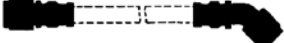
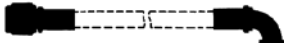
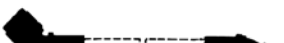


Max. A = Maximum length of fitting, including socket, when fitting is assembled on hose.

Nom. D = Nominal drop dimensions. Tolerance is ± .035" on bent tube fittings.

*R = Radius of elbow measured to centerline.

**Weight = nipple assembly plus socket (nominal).

Hose Assemblies/Swivel Flared to Swivel Flared

| A Configurations B | Hose Size | AE641 Hose Assembly Base No. | AE441 Hose (Silicone Cover) Assembly Base No. | AE541 Hose (Polyester Chafeguard) Assembly Base No. | AE841 Hose (Thin Wall Silicone Cover) Assembly Base No. | Nipple A Part No. | Nipple B Part No. |
|--|-------------------|---------------------------------------|---|--|--|---|---|
|  <p>Straight to Straight</p> | -4 thru -32 | AE1010556 | AE1010565* | AE1010573 | AE1014077** | AE24850 (-4 thru -10) AE36900 (-12 thru -32) | AE24850 (-4 thru -10) AE36900 (-12 thru -32) |
|  <p>Straight to 45°</p> | -4 thru -32 | AE1010557 | AE1010566* | AE1010651 | AE1014078** | AE24850 (-4 thru -10) AE36900 (-12 thru -32) | AE25093 (-4 thru -10) AE37091 (-12 thru -32) |
|  <p>Straight to 90°</p> | -4 thru -32 | AE1010558 | AE1010567* | AE1010652 | AE1014079** | AE24850 (-4 thru -10) AE36900 (-12 thru -32) | AE25092 (-4 thru -10) AE36902 (-12 thru -32) |
|  <p>45° to 45°</p> | -4 thru -32 | AE3948 | AE3954* | AE3972 | AE5553** | AE25093 (-4 thru -10) AE37091 (-12 thru -32) | AE25093 (-4 thru -10) AE37091 (-12 thru -32) |
|  <p>45° to 90°</p> | -4 thru -32 | AE3949 | AE3955* | AE3973 | AE5554** | AE25093 (-4 thru -10) AE37091 (-12 thru -32) | AE25092 (-4 thru -10) AE36902 (-12 thru -32) |
|  <p>90° to 90°</p> | -4 thru -32 | AE3950 | AE3956* | AE3974 | AE5555** | AE25092 (-4 thru -10) AE36902 (-12 thru -32) | AE25092 (-4 thru -10) AE36902 (-12 thru -32) |

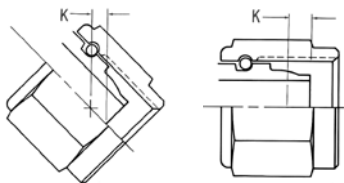
*Contact Eaton for -32 (AE443) hose assembly part numbers.

** Not available in -32 size.

See page 8 for hose assembly part number information.

Flareless Fittings (NAS 1760)

Distance to Sealing Point



Socket must be ordered separately under Eaton's part number AE24204/AE33767 (letter size code is the same as nipple assembly).

Socket AE24204 (Size code: E through J)

Socket AE33767 (Size code: K through R)

K = Gauge point location per NAS 1760

| | Hose Size | Nipple Assembly | Max. A | C | Nom. D | Min. H | K | R* | Thread T | Hex Y | Weight** (lbs.) |
|---|-----------|-----------------|--------|-----|--------|--------|-----|-------|--------------|-------|-----------------|
| <p>Straight AE24851 E, G, H, J</p> | -4 | AE24851E | 1.27 | .17 | — | .170 | .16 | — | .4375-20UNJF | .56 | .06 |
| | -6 | AE24851G | 1.34 | .16 | — | .271 | .16 | — | .5625-18UNJF | .69 | .11 |
| | -8 | AE24851H | 1.52 | .18 | — | .360 | .19 | — | .7500-16UNJF | .88 | .18 |
| | -10 | AE24851J | 1.70 | .20 | — | .479 | .20 | — | .8750-14UNJF | 1.00 | .24 |
| <p>Straight AE34231 K through R</p> | -12 | AE34231K | 1.88 | .20 | — | .646 | .23 | — | 1.0625-12UNJ | 1.25 | .38 |
| | -16 | AE34231M | 1.98 | .13 | — | .854 | .30 | — | 1.3125-12UNJ | 1.50 | .53 |
| | -20 | AE34231N | 2.52 | .14 | — | 1.088 | .30 | — | 1.6250-12UNJ | 1.81 | .81 |
| | -24 | AE34231P | 2.50 | .07 | — | 1.325 | .37 | — | 1.8750-12UNJ | 2.13 | 1.16 |
| <p>45° Elbow AE25094 E, G, H, J</p> | -4 | AE25094E | 1.84 | .17 | .484 | .170 | .11 | .375 | .4375-20UNJF | .56 | .05 |
| | -6 | AE25094G | 1.84 | .16 | .540 | .271 | .12 | .375 | .5625-18UNJF | .69 | .11 |
| | -8 | AE25094H | 2.03 | .18 | .606 | .360 | .13 | .500 | .7500-16UNJF | .88 | .20 |
| | -10 | AE25094J | 2.36 | .20 | .736 | .479 | .14 | .625 | .8750-14UNJF | 1.00 | .27 |
| <p>45° Elbow AE36007 K through R</p> | -12 | AE36007K | 2.47 | .20 | .739 | .596 | .16 | .750 | 1.0625-12UNJ | 1.25 | .42 |
| | -16 | AE36007M | 2.91 | .13 | .937 | .795 | .21 | .969 | 1.3125-12UNJ | 1.50 | .57 |
| | -20 | AE36007N | 3.40 | .14 | 1.05 | 1.026 | .21 | 1.188 | 1.6250-12UNJ | 1.81 | .84 |
| | -24 | AE36007P | 3.80 | .07 | 1.274 | 1.258 | .26 | 1.375 | 1.8750-12UNJ | 2.13 | 1.28 |
| <p>90° Elbow AE24981 E, G, H, J</p> | -4 | AE24981E | 1.58 | .17 | .899 | .170 | .16 | .375 | .4375-20UNJF | .56 | .06 |
| | -6 | AE24981G | 1.53 | .16 | 1.000 | .271 | .16 | .375 | .5625-18UNJF | .69 | .12 |
| | -8 | AE24981H | 1.72 | .18 | 1.149 | .360 | .19 | .500 | .7500-16UNJF | .88 | .19 |
| | -10 | AE24981J | 2.00 | .20 | 1.413 | .479 | .20 | .625 | .8750-14UNJF | 1.00 | .27 |
| <p>90° Elbow AE36008 K through R</p> | -12 | AE36008K | 2.17 | .20 | 1.480 | .596 | .23 | .750 | 1.0625-12UNJ | 1.25 | .43 |
| | -16 | AE36008M | 2.57 | .13 | 1.912 | .795 | .30 | .969 | 1.3125-12UNJ | 1.50 | .62 |
| | -20 | AE36008N | 3.09 | .14 | 2.218 | 1.026 | .30 | 1.188 | 1.6250-12UNJ | 1.81 | .91 |
| | -24 | AE36008P | 3.41 | .07 | 2.683 | 1.258 | .37 | 1.375 | 1.8750-12UNJ | 2.13 | 1.38 |
| | | AE36008R | 3.71 | .28 | 3.012 | 1.720 | .37 | 1.750 | 2.5000-12UNJ | 2.75 | 1.86 |

All dimensions in inches.

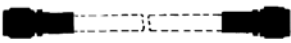
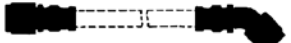
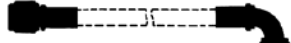

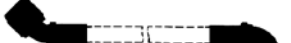
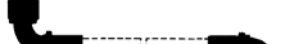
Max. A = Maximum length of fitting, including socket, when fitting is assembled on hose.

Nom. D = Nominal drop dimensions. Tolerance is $\pm .035$ " on bent tube fittings.

*R = Radius of elbow measured to centerline.

**Weight = nipple assembly plus socket (nominal).

Hose Assemblies/Swivel Flareless to Swivel Flareless (NAS 1760)

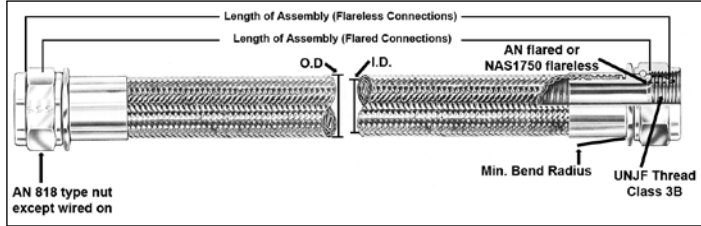
| A | B | Hose Size | AE641 Hose Assembly Base No. | AE441 Hose (Silicone Cover) Assembly Base No. | AE541 Hose (Polyester Chafeguard) Assembly Base No. | AE841 Hose (Thin Wall Silicone Cover) Assembly Base No. | Nipple A Part No. | Nipple B Part No. |
|---|----------|------------------|-------------------------------------|--|--|--|---|---|
|  | | -4 thru -32 | AE1010559 | AE1010562* | AE1010653 | AE1014089** | AE24851 (-4 thru -10) AE34231 (-12 thru -32) | AE24851 (-4 thru -10) AE34231 (-12 thru -32) |
|  | | -4 thru -32 | AE1010560 | AE1010563* | AE1010654 | AE1014090** | AE24851 (-4 thru -10) AE34231 (-12 thru -32) | AE25094 (-4 thru -10) AE36007 (-12 thru -32) |
|  | | -4 thru -32 | AE1010561 | AE1010564* | AE1010655 | AE1014091** | AE24851 (-4 thru -10) AE34231 (-12 thru -32) | AE24981 (-4 thru -10) AE36008 (-12 thru -32) |
|  | | -4 thru -32 | AE3951 | AE3957* | AE3975 | AE5565** | AE25094 (-4 thru -10) AE36007 (-12 thru -32) | AE25094 (-4 thru -10) AE36007 (-12 thru -32) |
|  | | -4 thru -32 | AE3952 | AE3958* | AE3976 | AE5566** | AE25094 (-4 thru -10) AE36007 (-12 thru -32) | AE24981 (-4 thru -10) AE36008 (-12 thru -32) |
|  | | -4 thru -32 | AE3953 | AE3959* | AE3977 | AE5567** | AE24981 (-4 thru -10) AE36008 (-12 thru -32) | AE24981 (-4 thru -10) AE36008 (-12 thru -32) |

*Contact Eaton for -32 (AE443) hose assembly part numbers.

** Not available in -32 size.

See page 8 for hose assembly part number information.

Hose Assembly Part Number Information



Hose Assemblies

To properly specify the correct hose assembly, use the simple numbering system below. Straight and single elbow assemblies are identified by the number beginning with AE101 and double elbow assemblies are identified by a number beginning with AE39XX or AE55XX. Any assembly can be ordered using these numbers.

Examples:

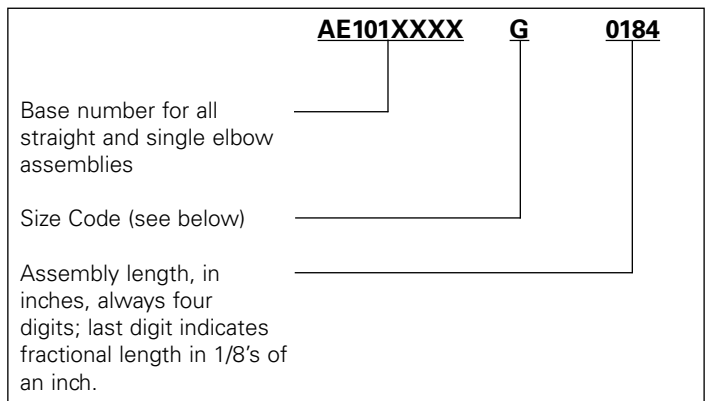
Assembly Length

Assembly length is measured from sealing surface to sealing surface. When defining the part number length, measure the length from gauge point to gauge point of NAS 1760 flareless fittings. The "K" dimensions on page 6 show the difference between overall length and length to gauge point. With elbow fittings, the measuring point is the intersection of the centerline of the elbow with the face of the sealing surface.

Assembly Length Tolerances

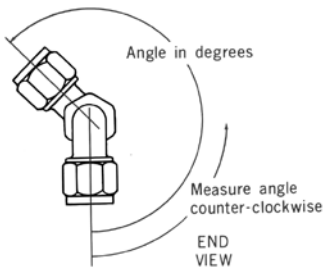
| | |
|--|---------------|
| Up to and including 18 inches: | ±.125 |
| Above 18 inches, to and including 36 inches: | ±.250 |
| Above 36 inches, to and including 50 inches: | ±.500 |
| Above 50 inches: | ±1% of length |

Straight and Single Elbow Hose Assemblies

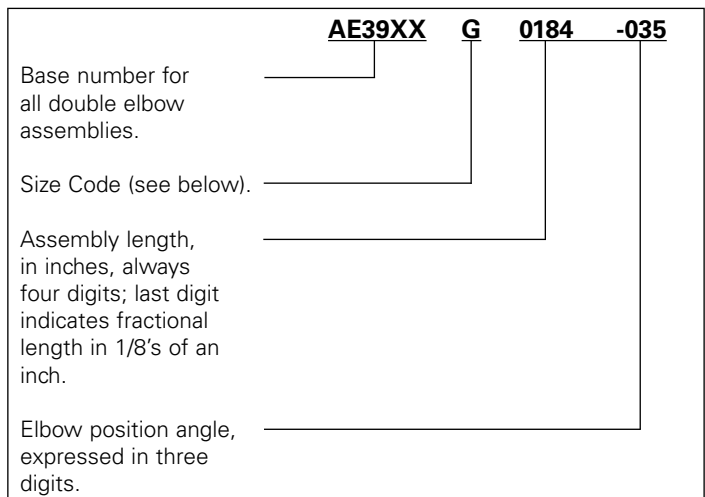


Rotational Angle Measurement

On assemblies with an elbow fitting on each end, measure the rotation angle as shown. The index angle will follow the basic style hose assembly part number indicated (see example for "double elbow" assemblies). In all cases, the angle should be expressed in 3 digits. For example, 35° should be written as 035. If the angle desired is 0°, specify 000.



Double Elbow Hose Assemblies



| | | | | | | | | | |
|----------------|---|---|---|----|----|----|----|----|----|
| Hose Dash Size | 4 | 6 | 8 | 10 | 12 | 16 | 20 | 24 | 32 |
| Letter Code | E | G | H | J | K | M | N | P | R |

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